Transilvania University of Braşov, Romania

Study program: Manufacturing Engineering

Faculty: Technological Engineering and Industrial Management

Study period: 4 years (bachelor)

1st YEAR

| Course title | Code | No. of | No. of Number of hours per week | | | | |
|--------------|------|---------|---------------------------------|---------|------------|---------|--|
| | | credits | course | seminar | laboratory | project | |
| Mathematics | AM | 4 | 2 | 2 | - | - | |

Course description (Syllabus): numeric series; derivate and differentials; extreme points; integrals; surface and volume integrals

| Course title | Code | No. of | | Number of | hours per week | |
|----------------------|------|---------|--------|-----------|----------------|---------|
| | | credits | course | seminar | laboratory | project |
| Descriptive geometry | GD | 5 | 2 | 2 | - | - |

Course description (Syllabus): line and plan drawing; relative position of two planes; intersecting and parallel planes; methods applied in descriptive geometry; polyhedrons and rotation surfaces; bodies intersections.

| Course title | Code No. of credits | No. of | Number of hours per week | | | | |
|--------------|---------------------|---------|--------------------------|---------|------------|---------|--|
| | | credits | course | seminar | laboratory | project | |
| Chemistry | СНІ | 3 | 2 | - | 1 | - | |

Course description (Syllabus): principles of chemistry science; atom characteristics; physical and chemistry bonding; chemical transformation and aggregation states of substances; water; electrolytes; metals; metals and alloys; corrosion; inorganic polymeric materials (glass and ceramics) and organic (polymers of polyaddition and polycondensation); composites.

| Course title | Code | No. of | Number of hours per week | | | | |
|--------------------------|------|---------|--------------------------|---------|------------|---------|--|
| | Code | credits | course | seminar | laboratory | project | |
| Computer programming and | PCL1 | 3 | 1 | - | 2 | - | |
| programming languages 1 | | | | | | | |

Course description (Syllabus): Microsoft Word: working with page layout, page setup, inserting page numbers, headers and footers, date and time, pictures, objects, shapes, equations, symbols, etc.; adding text, editing text, finding and replacing text, formatting text and paragraph; working with tables and columns; Microsoft Excel: working with page layout; entering data, formatting data etc.; working with formulae and functions; sorting and filtering data (auto and advanced filter); working with charts (2D and 3D); Microsoft PowerPoint: creating and formatting slides in a presentation; supplying various effects (custom animation and transition effects) in a presentation.

| Cource title | Code | No. of | Number of hours per week | | | | |
|-----------------------------|------|---------|--------------------------|---------|------------|---------|--|
| Course title | | credits | course | seminar | laboratory | project | |
| Technical drawing and info- | DTI1 | 5 | 2 | - | 3 | - | |
| graphics 1 | | | | | | | |

Course description (Syllabus): multiview drawing (view, projection, etc.); views, sections and breaks representation; dimensioning in technical drawing; tolerances and precision; drawing and dimensioning: threads, grooved wedge and grooves, gears; assembly drawing.

| Course title | Codo | No. of | | Number of | hours per week | |
|--------------|------|---------|--------|-----------|----------------|---------|
| | Code | credits | course | seminar | laboratory | project |
| Physics | FIZ | 5 | 2 | - | 2 | - |

Course description (Syllabus): basic of classical mechanics; oscillatory movement; relativity theory; elastic wave; thermodynamics; electromagnetism; optics; quantic mechanics; atomic physics; solid physics; nuclear physics.

| Course title | Codo | No. of | | Number of hours per week | | | |
|--------------------------------------|------|--------------|--------|--------------------------|------------|---------|--|
| Course title | Code | Code credits | course | seminar | laboratory | project | |
| Professional integration development | IDP | 2 | 1 | 1 | - | - | |

Course description (Syllabus): Transilvania University of Brașov managing staff; University, Faculty, Department, Study program; Students' regulations; Erasmus+, Students mobility, ECTS; Student associations.

| Course title | Code | No. of | Number of hours per week | | | | |
|-------------------------------|------|---------|--------------------------|---------|------------|---------|--|
| course title | Code | credits | course | seminar | laboratory | project | |
| Modern languages 1a (English) | LM1a | 3 | 1 | 1 | - | - | |

Course description (Syllabus): Verb: mood, tense and aspect; indicative mood – present; indicative mood – past; indicative mood – future; modals; Noun: classification, gender, number, case; Adjective: classification, comparison, special constructions, position.

| Course title | Codo | No. of | Number of hours per week | | | | |
|----------------------------|------|---------|--------------------------|---------|------------|---------|--|
| | Code | credits | course | seminar | laboratory | project | |
| Modern languages 1b French | LM1b | 3 | 1 | 1 | - | - | |

Course description (Syllabus): Verb: mood, tense and aspect; indicative mood – present; indicative mood – past; indicative mood – future; modals; Noun: classification, gender, number, case Adjective: classification, comparison, special constructions, position.

| Course title | Code | No. of | Number of hours per week | | | |
|---------------------|------|---------|--------------------------|---------|------------|---------|
| | | credits | course | seminar | laboratory | project |
| Physical training 1 | EDF1 | 1 | - | 1 | - | - |

Course description (Syllabus): practical skills training-methodical composition of complex aerobics; analytical exercises for upper limbs and scapular-humeral belt; exercises for trunk and abdominal muscle; individual actions specific basketball game in attack and defence; elementary collective tactical combinations in attack and defence in basketball; bilateral game.

| Course title | Codo | No. of | Number of hours per week | | | | |
|----------------------------------|------|---------|--------------------------|---------|------------|---------|--|
| Course title | Code | credits | course | seminar | laboratory | project | |
| Material science and engineering | SIM | 5 | 3 | - | 2 | - | |

Course description (Syllabus): structure and properties of metallic materials; alloys theory, man type of equilibrium diagrams; Fe-C alloys; thermophysical and thermochemical treatments for steels; alloyed steels; non-ferrous alloys; extractive metallurgy; moulding, plastic processing; metals welding.

| Course title | Code | No. of | Number of hours per week | | | | |
|--------------------------------|------|---------|--------------------------|---------|------------|---------|--|
| | Coue | credits | course | seminar | laboratory | project | |
| Linear algebra, analytical and | ALGA | 4 | 2 | 2 | - | - | |
| differential geometry | | | | | | | |

Course description (Syllabus): Linear algebra: vector spaces and subspaces; Euclidian spaces; free vector; vector product; linear transformation in vector spaces; eigenvalues and eigenvectors; diagonalization; liner, bilinear and quadratic forms. Analytic geometry: plan and lines in space; angles; cons; canonical form; quadrics. Differential geometry: plane curves; oscillate circle; tangent; normal; Frenet marker elements; surfaces (generalities; conics; cylindrical, etc.)

| Course title | Code | No. of | Number of hours per week | | | | |
|--------------|------|---------|--------------------------|---------|------------|---------|--|
| | | credits | course | seminar | laboratory | project | |
| Mechanics | MEC | 5 | 2 | 3 | - | - | |

Course description (Syllabus): Statics: material point; rigid; rigid systems; application in engineering. Kinematics: point; rigid; relative movement; application in engineering. Dynamics: theorems; rigid solids.

| Course title | Codo | No. of | | Number of | hours per week | |
|-----------------------------|------|---------|--------|-----------|----------------|---------|
| | Code | credits | course | seminar | laboratory | project |
| Technical drawing and info- | DTI2 | 5 | 1 | - | 4 | - |
| graphics 2 | | | | | | |

Course description (Syllabus): AutoCAD introduction; basic drawing elements: coordinates, functional keys, OSNAP mode; drawing commands: line, circle, arc, rectangle, point, ellipse, polygon, ray, Xline, Mline; entities selection, editing and properties; generating and editing text; hatching and dimensioning; polylines and spline curves; assembly.

| Course title | Codo | No. of | Number of hours per week | | | | |
|--------------------------|------|---------|--------------------------|---------|------------|---------|--|
| | Code | credits | course | seminar | laboratory | project | |
| Computer programming and | PCL2 | 5 | 2 | - | 2 | - | |
| programming languages 2 | | | | | | | |

Course description (Syllabus): introduction in VisualBasic; structure of VB program; objects and properties; code lines; control routines; modular programming; menus, file managing, data base managing, object oriented programming.

| Course title | Codo | No. of | | Number of | hours per week | |
|-------------------|------|---------|--------|-----------|----------------|---------|
| | Code | credits | course | seminar | laboratory | project |
| General economics | ECG | 3 | 1 | 1 | - | - |

Course description (Syllabus): demand, offer, market, concurrency; labour market, employment, unemployment, wages; monetary market, inflation, loan and interest; capital market; macroeconomics; international economic relations.

| Course title | Codo | No. of | | Number of | hours per week | |
|-------------------------------|------|---------|--------|-----------|----------------|---------|
| | Code | credits | course | seminar | laboratory | project |
| Modern languages 2a (English) | LM2a | 3 | 1 | 1 | - | - |

Course description (Syllabus): word order (in declarative/ interrogative/ imperative/ exclamatory sentences); sequence of tenses; reported speech; inversion; negation; complex sentences.

| Codo | No. of | | Number of | hours per week | |
|------|---------|--------------|---------------------|-----------------------------|--|
| Code | credits | course | seminar | laboratory | project |
| LM2b | 3 | 1 | 1 | - | - |
| | Code | Code credits | Code credits course | Code credits course seminar | Code credits course seminar laboratory |

Course description (Syllabus): pronoun; adverbs; preposition; communication skills.

| Course title | Codo | No. of | Number of hours per week | | | | |
|---------------------|------|---------|--------------------------|---------|------------|---------|--|
| | Code | credits | course | seminar | laboratory | project | |
| Physical training 2 | EDF2 | 1 | - | 1 | - | - | |

Course description (Syllabus): Football: playing without ball; foot hitting; head hitting; strategies. Basketball: techniques; tactical offensive and defensive; contra-offensive; bilateral game.

2nd YEAR

| Course title | Codo | No. of | | Number of | hours per week | |
|---------------------|------|---------|--------|-----------|----------------|---------|
| | Code | credits | course | seminar | laboratory | project |
| Special mathematics | MS | 4 | 2 | 2 | - | - |

Course description (Syllabus): first order differential equations; differential equations with constant coefficients; systems of differential equations; symmetrical systems; first order partial differential equations; complex functions; holomorphic functions; integral in complex; Cauchy theorem; power series; Taylor series; Fourier series; Laurent series.

| Course title | Codo | No. of | | Number of | hours per week | |
|-------------------------|------|---------|--------|-----------|----------------|---------|
| | Code | credits | course | seminar | laboratory | project |
| Strength of materials 1 | RM1 | 5 | 2 | 1 | 1 | - |

Course description (Syllabus): Fundamentals: mechanical properties of materials; external tensions and constrains; equilibrium equations; Sectional stress: general aspects; differential dependents between forces and sectional stresses; sectional stress diagrams; static and inertial momentum; axial stress; shear stress; bending; elasticity theory.

| Course title | Codo | No. of | | Number of | hours per week | |
|--------------|-------|---------|--------|-----------|----------------|---------|
| | Code | credits | course | seminar | laboratory | project |
| Mechanisms | MECMS | 6 | 3 | - | 2 | - |

Course description (Syllabus): general structure of mechanisms: joints; structural modelling of complex mechanisms; structural optimizing of mechanisms; kinematics and dynamics of: involute gears; planetary gear; linkage mechanisms; cam gear: kinematics.

| Course title | Codo | No. of | | Number of | hours per week | |
|-------------------|------|---------|--------|-----------|----------------|---------|
| | Code | credits | course | seminar | laboratory | project |
| Numerical methods | MNI | 4 | 2 | - | 2 | - |

Course description (Syllabus): mathematical software: Matlab, Mathematica, Maple, Mathcad; introduction in Mathcad; Mathcad programming; vectors and matrixes; numeric solution of equations and equations system; optimizations: nonlinear, mono-objective and multi-objective; multi-attribute decision; interpolation; regression; Monte Carlo simulation method.

| Course title | Codo | No. of | | Number of | hours per week | |
|---|------|---------|--------|-----------|----------------|---------|
| | Code | credits | course | seminar | laboratory | project |
| Fluid mechanics and hydraulic equipment | MFH | 3 | 2 | - | 1 | - |

Course description (Syllabus): fluids physical properties; fundamental law of hydrostatics; fluid forces; fluid kinematics; fluid dynamics; hydraulic engines: pumps, actuators.

| Course title | Codo | No. of | | Number of | hours per week | |
|---|------|---------|--------|-----------|----------------|---------|
| Course true | Code | credits | course | seminar | laboratory | project |
| Electrotechnics and applied electronics | EEA | 5 | 2 | - | 2 | - |

Course description (Syllabus): electromagnetism; eletrokinetic; DC linear circuits; electrodynamics; AC linear circuits; electronic devices: diode; transistors; electric plants.

| Course title | Code | No. of Number of hours per week | | | | |
|-------------------------------|------|---------------------------------|--------|---------|------------|---------|
| | | credits | course | seminar | laboratory | project |
| Modern languages 3a (English) | LM3a | 3 | 1 | 1 | - | - |

Course description (Syllabus): quadratic equations; simultaneous equations; indices and logarithms; geometry; trigonometry; functional notations. limits; differentiation; integration; simple harmonic motion; rotation of a rigid body; beyond Newton's law; fields: strength and forces, potential energy.

| Course title | Code | No. of | Number of hours per week | | | | |
|----------------------------|------|---------|--------------------------|---------|------------|---------|--|
| | Code | credits | course | seminar | laboratory | project | |
| Modern languages 3b French | LM3b | 3 | 1 | 1 | - | - | |

Course description (Syllabus): quadratic equations; simultaneous equations; indices and logarithms; geometry; trigonometry; functional notations. limits; differentiation; integration; simple harmonic motion; rotation of a rigid body; beyond Newton's law; fields: strength and forces, potential energy.

| Course title | Code | No. of | Number of hours per week | | | | |
|---------------------|------|---------|--------------------------|---------|------------|---------|--|
| | | credits | course | seminar | laboratory | project | |
| Physical training 3 | EDF3 | 1 | - | 1 | - | - | |

Course description (Syllabus): Football: playing without ball; foot hitting; head hitting; strategies. Basketball: techniques; tactical offensive and defensive; contra-offensive; bilateral game.

| Course title | Code | No. of | Number of hours per week | | | | |
|--------------------|------|---------|--------------------------|---------|------------|---------|--|
| | | credits | course | seminar | laboratory | project | |
| Machine elements 1 | OM1 | 4 | 2 | - | 1 | 1 | |

Course description (Syllabus): screw assemblies; shape assemblies (keys, studs, grooves, bolts, etc.) friction assemblies; elastic assemblies – springs; couplings.

| Course title | Code | No. of | Number of hours per week | | | | |
|-------------------------|------|---------|--------------------------|---------|------------|---------|--|
| | | credits | course | seminar | laboratory | project | |
| Strength of materials 2 | RM2 | 4 | 2 | 1 | 1 | - | |

Course description (Syllabus): bar bending deformations; curved bars; complex stress; energetic methods to determine the displacements of a linear-elastic system; statically undetermined systems; buckling of straight bars; dynamic stress; stress fatigue.

| Course title | Code | No. of | Number of hours per week | | | | |
|--------------|------|---------|--------------------------|---------|------------|---------|--|
| | | credits | course | seminar | laboratory | project | |
| 3D Modelling | M3D | 4 | 2 | - | 2 | - | |

Course description (Syllabus): general aspects of working in AutoCAD 3D space; modelling in AutoCAD; 3D primitives; special commands for 3D modelling: Revolve, Extrude, Sweep, Loft; editing/modifying solids; 3D Surfaces; working with layouts, shop floor drawing; applications.

| Course title | Codo | No. of | Number of hours per week | | | | |
|----------------------------------|------|---------|--------------------------|---------|------------|---------|--|
| Course title | Code | credits | course | seminar | laboratory | project | |
| Basics of Industrial engineering | BII | 4 | 2 | - | 2 | - | |

Course description (Syllabus): industrial engineering - definitions and concepts; industrial engineer's competencies; industrial Engineering Pioneers; ethics and responsibility in industrial engineering; introduction to manufacturing processes; overview on cutting tools and manufacturing devices; introduction to numerical control; productivity and performance in industrial engineering; ergonomics and safety.

| Course title | Codo | No. of | | Number of | hours per week | |
|---------------|------|---------|--------|-----------|----------------|---------|
| Course title | Code | credits | course | seminar | laboratory | project |
| Heat treating | AMTT | 3 | 2 | - | 1 | - |

Course description (Syllabus): ferrous and non-ferrous materials; sintered materials; materials resistant to: corrosion, high temperature, low temperature and wear; composites, plastics and adhesives; criteria used in rational choice of materials: a functional, technological and economic criteria; materials and treatments for: axis, bearings, guides, springs and tools.

| Course title | Codo | No. of | | Number of | hours per week | |
|---------------------------------|------|---------|--------|-----------|----------------|---------|
| | Code | credits | course | seminar | laboratory | project |
| Thermotechnics and heat engines | TET | 3 | 2 | - | 1 | - |

Course description (Syllabus): thermodynamics: first law of thermodynamics; ideal gas; second law of thermodynamics; energy and anergy; thermodynamics and transformations of steam; heat engines: internal combustion engines; compressors; gas turbine plants; heat transfer.

| Course title | Code | No. of | Number of hours per week | | | | |
|-----------------------|------|---------|--------------------------|---------|------------|---------|--|
| | | credits | course | seminar | laboratory | project | |
| Industrial Management | MIN | 2 | 2 | 1 | - | - | |

Course description (Syllabus): management functions; company concept; company environment; company attributes; types of companies; resources raised and use by a company; production management.

| Course title | Code | No. of | Number of hours per week | | | | |
|-----------------------------|------|---------|--------------------------|---------|------------|---------|--|
| | | credits | course | seminar | laboratory | project | |
| Internship (90 hours/ year) | PRAD | 4 | | | | | |

Course description (Syllabus): moulding sectors; hot forming sectors; heat treatment; galvanic coating; welding technologies.

| Course title | Code | No. of | No. of Number of hours per week | | | | |
|-------------------------------|------|---------|---------------------------------|---------|------------|---------|--|
| | | credits | course | seminar | laboratory | project | |
| Modern languages 4a (English) | LM4a | 2 | 1 | 1 | - | - | |

Course description (Syllabus): metals; measurement; design and function; energy, heat and work; control devices; pumps; air-conditioning systems; diesel engines; refrigeration systems; data communications; electric power systems; telecommunications; engineering design; engineering and the Earth's resources.

| Course title | Code | No. of | | | | |
|----------------------------|------|---------|--------|---------|------------|---------|
| | | credits | course | seminar | laboratory | project |
| Modern languages 4b French | LM4b | 2 | 1 | 1 | - | - |

Course description (Syllabus): metals; measurement; design and function; energy, heat and work; control devices; pumps; air-conditioning systems; diesel engines; refrigeration systems; data communications; electric power systems; telecommunications; engineering design; engineering and the Earth's resources.

3rd YEAR

| Course title | Codo | No. of | Number of hours per week | | | | |
|---|------|---------|--------------------------|---------|------------|---------|--|
| Course title | Code | credits | course | seminar | laboratory | project | |
| Data acquisition and distribution systems | SADD | 4 | 2 | - | 2 | - | |

Course description (Syllabus): general remarks related to data acquisition and distribution. Brief presentation of LabVIEW; virtual instruments; LabVIEW environment; controls and indicators; LabVIEW functions; using NI-USB 6009 device to acquire data from processes; data processing; applications.

| Course title | Code | No. of | Number of hours per week | | | | | |
|---|------|---------|--------------------------|---------|------------|---------|--|--|
| Course true | | credits | course | seminar | laboratory | project | | |
| Basics of surfaces cutting on machine-tools | BGSA | 5 | 3 | - | 2 | - | | |

Course description (Syllabus): generating surfaces by cutting. Introductive elements; cutting process; kinematics; parameters; dynamics (forces, machine work and power); physics of chip formation; thermodynamics of cutting; electrical phenomenon in the cutting process; wear and the life of cutting tools; cutting fluids; quality of surfaces obtained by cutting; systemic character of the cutting process; machinability of metals by cutting; diagnosis elements and the prognosis of the cutting process.

| Course title | Codo | No. of | | Number of | hours per week | |
|----------------------------------|------|---------|--------|-----------|----------------|---------|
| | Code | credits | course | seminar | laboratory | project |
| Computer aided parametric design | PPAC | 4 | 2 | - | 2 | - |

Course description (Syllabus): introduction. DNC, CNC, DsNC systems; Pro/NC Manufacturing. Pro/NC concepts; manufacturing process in Pro/NC(operations, sequences, coordinate systems, tooling, manufacturing parameters etc.); milling NC sequences; turning NC sequences; drilling NC sequences; NC Post-Processing.

| Course title | Code | No. of | Number of hours per week | | | | |
|---------------------|------|---------|--------------------------|---------|------------|---------|--|
| | | credits | course | seminar | laboratory | project | |
| Machine elements II | OM2 | 4 | 2 | - | 1 | - | |

Course description (Syllabus): gears: calculus, forces; shafts; bearings; seals; belt gearing; motor speed control devices.

| Course title | Code | No. of | Number of hours per week | | | | |
|-----------------------------|------|---------|--------------------------|---------|------------|---------|--|
| | Code | credits | course | seminar | laboratory | project | |
| Machine elements II Project | OM2P | 3 | - | - | - | 2 | |

Course description (Syllabus): designing a gear reducer; performing the strength calculi of main components; assembly design; shop floor drawing of main components

| Course title | Codo | No. of | | Number of | hours per weel | (|
|------------------------------------|------|---------|--------|-----------|----------------|---------|
| | Code | credits | course | seminar | laboratory | project |
| Tolerances and dimensional control | TCD | 5 | 2 | - | 2 | - |

Course description (Syllabus): mechanical instruments for measurement; optical instrument for measurement; limits and fits for cylindrical smooth parts; surface texture measurement; geometric dimensioning and tolerance; tolerances and fits for part threads; tolerances and fits for gear pairs; tolerances and fits for keys and splines; angle .

| Course title | Code | No. of | | Number of | hours per week | |
|------------------------------|------|---------|--------|-----------|----------------|---------|
| | | credits | course | seminar | laboratory | project |
| Manufacturing technologies 1 | ТСМ | 4 | 2 | - | 2 | - |

Course description (Syllabus): general problems of manufacturing technology; manufacturing precision; quality of machined surface; design of manufacturing processes; optimization of technological processes; additions processing determination and intermediate technological dimension; determination of cutting regimes; synchronization of operations; about vibration of cutting processes; numerical control of technological processes.

| Course title | Codo | No. of | | Number of | hours per week | |
|---------------|------|---------|--------|-----------|----------------|---------|
| | Code | credits | course | seminar | laboratory | project |
| Machine-tools | MU | 3 | 2 | - | 1 | - |

Course description (Syllabus): main cutting data formulas and definitions of parameters; cutting tool materials and inserts; turning tools; parting and grooving tools; threading tools; milling tools; drilling tools; boring tools; gear cutting tools; broaches.

| Course title | Codo | No. of | | Number of | hours per week | |
|----------------------------|------|---------|--------|-----------|----------------|---------|
| | Code | credits | course | seminar | laboratory | project |
| Cold-pressing technology I | TPR1 | 4 | 3 | - | 2 | - |

Course description (Syllabus): fundamentals of the theory of plasticity. he plasticity hypotheses. the basic laws of plastic deformation; the main materials employed in forming parts by cold-pressing; classification of the operations and equipment of cold-forming; cropping by shears; cropping with punching dies; blanking and piercing; blanking and piercing by cold precision shearing; cutting the material; bending parts of metallic materials.

| Course title | Codo | No. of | | Number of | hours per week | |
|-------------------------|------|---------|--------|-----------|----------------|---------|
| | Code | credits | course | seminar | laboratory | project |
| Design of cutting tools | PSA | 4 | 2 | - | 1 | 1 |

Course description (Syllabus): main cutting data formulas and definitions of parameters; cutting tool materials and inserts; turning tools; parting and grooving tools; threading tools; milling tools; drilling tools; boring tools; gear cutting tools; broaches.

| Course title | Code | No. of | Number of hours per week | | | | |
|------------------|------|---------|--------------------------|---------|------------|---------|--|
| | | credits | course | seminar | laboratory | project | |
| Fixture design 1 | PD | 3 | 2 | - | 1 | - | |

Course description (Syllabus): definition of the fixtures, types and functions of jigs and fixtures; supporting and locating principles of the prismatic parts, rotational parts and complex parts; design of the locators; locating accuracy of the jigs and fixtures; principles of clamping; design of the edge, screw, collet, cam-action, diaphragm and others clamps.

| Course title | Code | No. of | Number of hours per week | | | | |
|--|------|---------|--------------------------|---------|------------|---------|--|
| Course title | | credits | course | seminar | laboratory | project | |
| Manufacturing the parts of plastic and | BD | 3 | 2 | - | 2 | - | |
| composite materials | | | | | | | |

Course description (Syllabus): industrial classification of plastics and composites; extrusion: injection molding: blow molding; thermoforming: casting: compression molding: manufacturing of composites: secondary processes for plastics and composites: logistics for manufacturing parts made of plastics.

| Course title | Code | No. of | Number of hours per week | | | | |
|----------------------------|------|---------|--------------------------|---------|------------|---------|--|
| | | credits | course | seminar | laboratory | project | |
| Internship (90 hours/year) | PRAS | 4 | - | - | - | - | |

Course description (Syllabus): Mechanical processing: cylindrical, conical, spherical, eccentrically turning; face and radius milling; planning and slotting; broaching; drilling, boring; grinding and finishing; teething; threading; CNC machine tools: processing methods; programming; cold forming; technologies for: dies; automat lathes.

| Course title | Code | No. of | Number of hours per week | | | | |
|------------------------|------|---------|--------------------------|---------|------------|---------|--|
| | | credits | course | seminar | laboratory | project | |
| CAD/ CAPP/ CAM Systems | CADM | 4 | 2 | - | 2 | - | |

Course description (Syllabus): Introduction in CAD/CAPP/CAM/CAE/PLM/RP; CAD/CAM systems the core of concurrent engineering; Computer aided design; Techniques of 3D modelling of the products; Computer aided manufacturing; CAD/CAPP/CAM integrated systems; Computer aided process planning; Basic of Reverse engineering technologies.

4th YEAR

| Course title | Code | No. of | Number of hours per week | | | | |
|-------------------------------|------|---------|--------------------------|---------|------------|---------|--|
| | | credits | course | seminar | laboratory | project | |
| Cold-pressing technologies II | TPR2 | 4 | 1 | - | - | 2 | |

Course description (Syllabus): cup-drawing - the process and technological conditions by cup-drawing; retention and clamping of the blank in cup-drawing; cup-drawing coefficient; determination of the shape and dimensions of blanks utilized in cup-drawing; the technology and the dies for the cup-drawing of parts; special cup-drawing procedures; fashioning of sheet-metal components: relief forming, bordering, rimming, widening, necking, smoothing and fashioning in special machines; processing of components by volumetric cold-forming: spreading, upsetting, volumetric cold-forming in dies, calibration, cold extrusion, cold rolling.

| Course title | Codo | No. of | r | Number of h | nours per we | ek |
|---------------------------------------|------|---------|--------|-------------|--------------|---------|
| | Code | credits | course | seminar | laboratory | project |
| Automation of manufacturing processes | APT | 4 | 2 | - | 2 | - |

Course description (Syllabus): using of compressed air in automation of manufacturing processes; pneumatic valves; pneumatic drives; grippers; automation of feeding of machine tools; electric drive technology; GRAFCET concept; Sensors; image processing; handling systems.

| Course title | Code | No. of Number of hours per week | | | | |
|-------------------|------|---------------------------------|--------|---------|------------|---------|
| | | credits | course | seminar | laboratory | project |
| Numerical control | CN | 4 | 2 | - | 2 | - |

Course description (Syllabus): course objectives, general and basic concepts, definitions; CNC machine-tools; machine-tools programming; general structure of the programs, subprograms and blocks in numerical control; coordinate systems of numerical control; geometrical and technological addresses; G codes; M codes.

| Course title | Code | No. of | Number of hours per week | | | | |
|-------------------|------|---------|--------------------------|---------|------------|---------|--|
| | | credits | course | seminar | laboratory | project | |
| Fixture design II | PD2 | 3 | 2 | - | 1 | - | |

Course description (Syllabus): power workholding: pneumatic, vacuumatic, hydraulic, magnetic workholdings; modular fixtures; drilling jigs; milling fixtures; turning and grinding fixtures; broaching fixtures; indexing devices; fixtures for assembly and joining operations; design economics of the jigs and fixtures.

| Course title | Code | No. of | Number of hours per week | | | | |
|-----------------------------|------|---------|--------------------------|---------|------------|---------|--|
| | | credits | course | seminar | laboratory | project | |
| Fixture design II - Project | PD2P | 3 | - | - | - | 2 | |

Course description (Syllabus): design of a modular fixture; clamping scheme; computing the clamping force; assembly and shop floor drawings.

| Course title | Code | No. of | Number of hours per week | | | | |
|------------------------------|------|---------|--------------------------|---------|------------|---------|--|
| | | credits | course | seminar | laboratory | project | |
| Manufacturing technologies 2 | тсм | 4 | 1 | - | 1 | 1 | |

Course description (Syllabus): processing technology of revolution external surfaces; processing technology of revolution internal surfaces; processing technology of plane surface.

| Course title | Code | No. of | Number of hours per week | | | | |
|-------------------------------------|------|---------|--------------------------|---------|------------|---------|--|
| | | credits | course | seminar | laboratory | project | |
| Computer aided design of products – | CADM | 4 | 2 | - | 2 | - | |
| CAD systems | | | | | | | |

Course description (Syllabus): a brief presentation of the most used CAD/CAM software packages; basic techniques for part modelling using CATIA; advanced techniques for complex part modelling using CATIA – surface modelling; parts assembling; defining the workpiece and tools for NC milling; roughing strategies; finishing strategies.

| Course title | Codo | No. of | Number of hours per week | | | | |
|-------------------------------------|------|---------|--------------------------|---------|------------|---------|--|
| | Code | credits | course | seminar | laboratory | project | |
| Robotics in manufacturing processes | RPT | 4 | 2 | - | 2 | - | |

Course description (Syllabus): Definition of industrial robot (IR), classification of robots. Mechanisms of IR: acuators and transmissions for prismatic and revolute joints. Modular IR: structure and construction. Grippers and end-effectors. Perirobotics: conveyors, AGVs, paletts. Elements of robot geometry and kinematics, control system of IR. Robot programming. Applications of IR: machine tending, packaging/palletizing, industrial workpartners, spot&arc welding, spray painting/coating, assembling.

| Course title | Codo | No. of | Number of hours per week | | [| |
|---|------|---------|--------------------------|---------|------------|---------|
| | Code | credits | course | seminar | laboratory | project |
| Optimisation of manufacturing processes | BOPT | 3 | 2 | - | 1 | - |

Course description (Syllabus): about the optimization of technological processes; external optimization of technological processes; optimization of processing additives; optimization of cutting regimes; processes optimize through adaptive management; optimization of processing with circular advances.

| Course title | Code | No. of Number of hours per week | | | | |
|-------------------------------------|------|---------------------------------|--------|---------|------------|---------|
| | Coue | credits | course | seminar | laboratory | project |
| Developing computer applications in | DCAI | 4 | 2 | - | 2 | - |
| engineering | | | | | | |

Course description (Syllabus): measurement units converting; drilling force determining; costing for product sales; determining the best offer price for a particular product; surface ordering for rotational parts; dimensions chains computing; cutting parameters calculating in turning operation; cutting parameters choosing from speed ranges and feeds.

| Course title | Codo | No. of | Number of hours per week | | | | |
|--------------------------------|------|---------|--------------------------|---------|------------|---------|--|
| Course title | Code | credits | course | seminar | laboratory | project | |
| Manufacturing Technologies III | тсмз | 4 | 2 | - | - | - | |

Course description (Syllabus): processing technology of profiled surface; processing technology of threads; processing technology of gears; processing technologies keyways and cleaved; processing technologies with high productivity;

assembly technology.

| Course title | Codo | No. of | No. of Number of hours per week | | | | | |
|--|-------|---------|---------------------------------|---------|------------|---------|--|--|
| | Code | credits | course | seminar | laboratory | project | | |
| Manufacturing Technologies III - Project | ТСМЗР | 3 | - | - | _ | 2 | | |

Course description (Syllabus): processing technology of profiled surface; processing technology of threads; processing technology of gears; processing technologies keyways and cleaved; processing technologies with high productivity; assembly technology.

| Course title | Codo | No. of | Number of hours per week | | | | |
|------------------------------|------|---------|--------------------------|---------|------------|---------|--|
| Course title | Code | credits | course | seminar | laboratory | project | |
| Computer aided manufacturing | FAC | 3 | 1 | - | 2 | - | |

Course description (Syllabus): introduction. DNC, CNC, DsNC systems; Pro/NC Manufacturing. Pro/NC concepts; manufacturing process in Pro/NC(operations, sequences, coordinate systems, tooling, manufacturing parameters etc.); milling NC sequences; turning NC sequences; drilling NC sequences; NC Post-Processing.

| Course title | Codo | No. of Number of hours per week | | | | | |
|--------------------------------|------|---------------------------------|--------|---------|------------|---------|--|
| | Code | credits | course | seminar | laboratory | project | |
| Flexible manufacturing systems | SFF | 4 | 2 | - | 2 | - | |

Course description (Syllabus): a brief presentation of the most used CAM software packages: Pro/Engineer, Catia, PowerMill, Solid Works; advanced techniques for complex part modelling using Pro/Engineer – surface modelling; defining the workpiece and tools for NC turning and milling using Pro/E; roughing and finishing strategies for turning and milling using Pro/E; NC program generation using Pro/E.

| | Codo | No. of | Number of hours per week | | | |
|------------------------|------|---------|--------------------------|---------|------------|---------|
| Course title | Code | credits | course | seminar | laboratory | project |
| Concurrent engineering | IS08 | 3 | 1 | - | 2 | - |

Course description (Syllabus): introduction. Product development cycle; concurrent Engineering concept. Factors of influence. Definitions; sequential Engineering vs. Concurrent/Simultaneous Engineering; concurrent Engineering principles; methods and tools used in concurrent engineering (Quality Function Deployment - QFD, Failure Modes and Effect Analysis – FMEA, Design for Manufacture and Assembly – DFMA etc.); software packages for concurrent engineering.

| | Codo | No. of | Number of hours per week | | | | |
|--------------------------------|-------|---------|--------------------------|---------|------------|---------|--|
| Course title | Code | credits | course | seminar | laboratory | project | |
| Elaboration of diploma project | APIII | 4 | - | - | 6 | - | |

Course description (Syllabus): working on diploma project under direct coordination of the mentor; specific activities according to subject of diploma project; design of assemblies or parts; assembly and shop floor drawing;

| Course title | Codo | No. of Number of hours per week | | | | | |
|-------------------------------|-------|---------------------------------|--------|---------|------------|---------|--|
| | Code | credits | course | seminar | laboratory | project | |
| Internship for elaboration of | APIII | 4 | | | | | |
| diploma project | APIII | 4 | - | - | - | - | |

Internship in companies or in laboratories at manufacturing engineering department or at Research institute of Transilvania University, Support activities for diploma project.